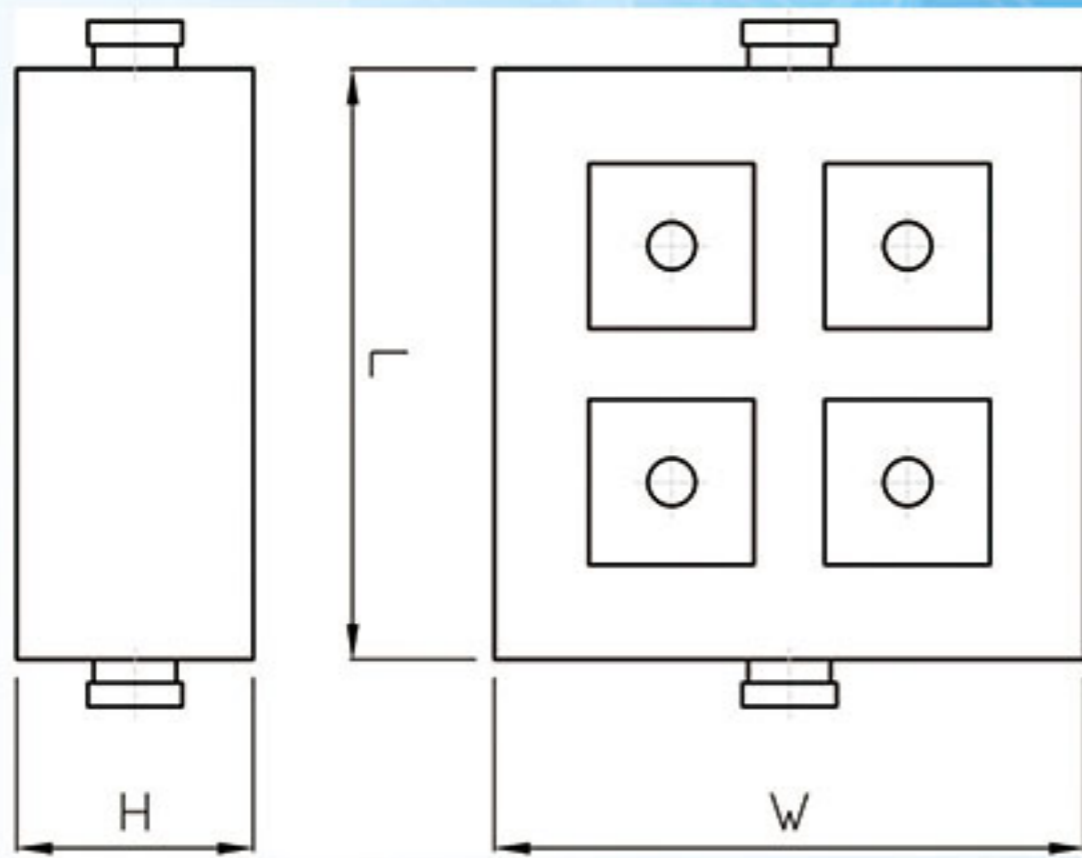


## Double face holding type Electro-Permanent Magnetic Block

### KMC-2F



▲ 尺寸圖 Size Chart



#### 用途

專為銑床的各類切削加工應用。

#### 特性

- 由於上下兩面吸磁，因此無需機械夾持，可輕易移動安裝在機床工作台上。
- 藉由固定工件，因為它是懸臂式，可用一台磁塊進行五面加工。
- 由於永電式特性，幾乎不必擔心停電斷電，幾乎沒有熱量產生，因此，通過熱的負面影響到工件是最小的。
- 電源線的金屬接頭可輕易分離，可因應托盤改變或做外部設置。
- 可因應工件尺寸或是加工情況，同時一起使用超過兩台夾盤。

#### Application

Suitable for various milling applications such as processing by MC.

#### Features

- As attractive force is provided from top and bottom faces, mechanical clamping is not necessary. It can be set on the machine table easily.
- By fixing a work piece as it is overhung, five faces can be performed by one chucking.
- Because it is EP magnetic type, there is almost no worry of power outage, wire disconnection.
- Almost no heat is generated and therefore, negative influence to a work piece by heat is minimal.
- As the power supply cable is of metal connector specification, it can be detached easily, and can respond to pallet changing or outer setting
- Depending on work piece size or processing conditions, more than 2pcs of chucks can be used at the same time.

#### 規格表 Specification Table

型式 Model	尺寸 Dimension			磁極尺寸 Pole size	磁極數 No. of poles	電壓 Voltage	重量 Weight
	L	W	H				
KMC-2F2525B	250	250	100	70	4	DC220V	42Kg
KMC-2F3333B	330	330	100	70	9	DC220V	73Kg

※永電式夾盤的開關操作應當一次暫停數分鐘，若經常重複開關可能會導致過熱損壞

On/off operation of this EP chuck should be made once in several minutes pauses. If power on/off is repeated frequently, it can cause damage by overheat.

※吸著力在SS400，厚度50mm，表面完全吸著

The holding power applies to SS400, 50mm thick, ground surface held on whole face.

※鐘通工業股份有限公司保有隨技術發展而衍生修改的權利

KANETSU KOGYO CO., LTD. Reserve the right to bring up any modification connected with the technological development.