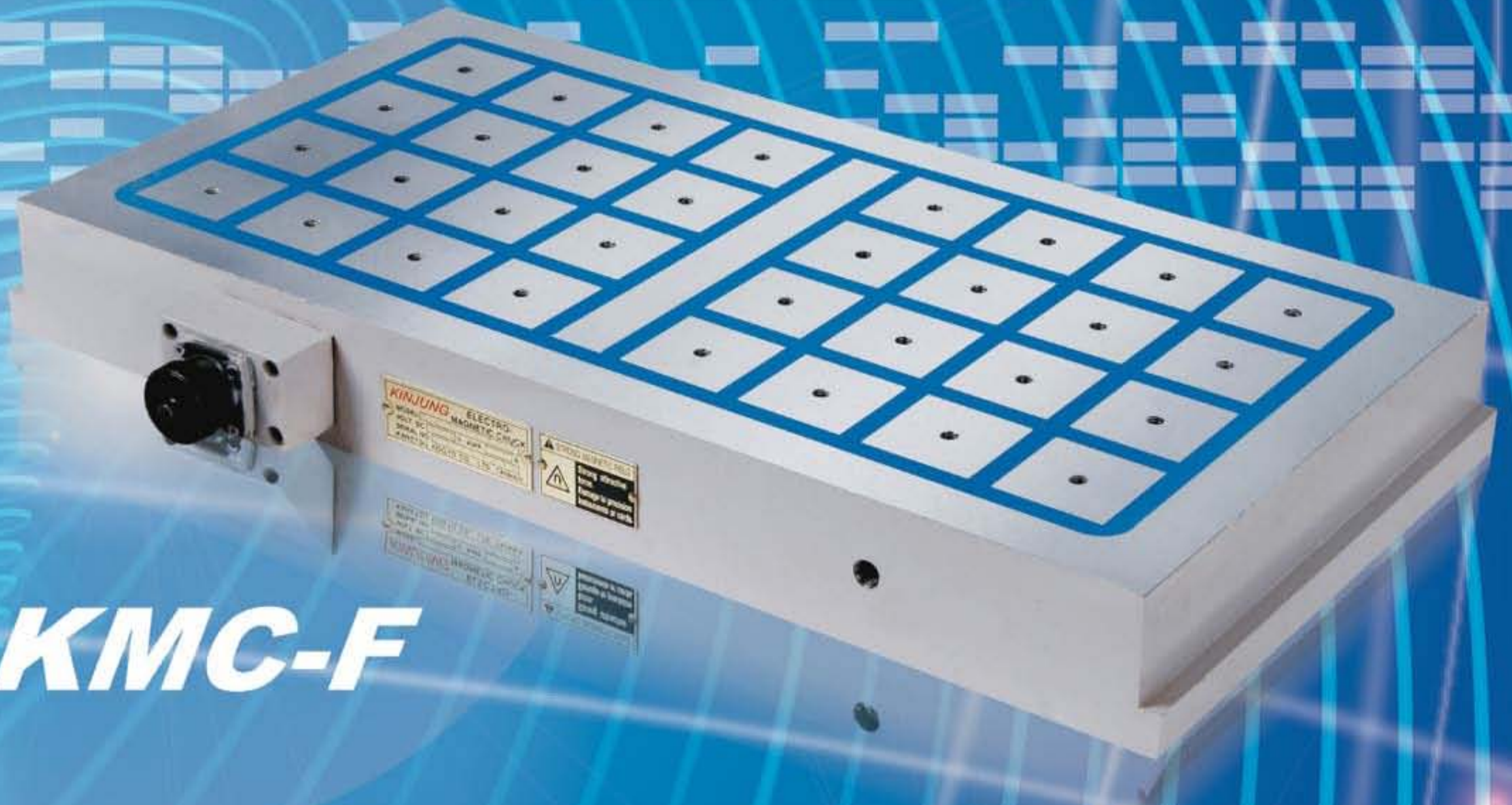




**KANETSU KOGYO**



***KMC-F***

CE

## 強力永電式夾盤

## Hi-power Square Type Electro Permanent Magnetic Chuck

### 特點：

### Feature:

1.由於永電式磁性夾盤之特性：短時間內完成充消磁，充磁後不需再供應電源，能夠達到省電效果。

1.The characteristic of the electro-permanent magnetic chuck is:completing magnetization and demagnetization in a short time, and it does not need any power supply after magnetization. Therefore it achieves a power saving.

2.由於短時間內瞬間充磁，夾盤本身不會產生溫升。因此，能夠進行高精度加工。

2.Because of a short time magnetization, the electro-permanent magnetic chuck does not have temperature rise, and then it enables to proceed precision machining.

3.本產品採可拆裝式電源接頭，使它能夠在交換式或旋轉式工作台使用。因此，夾盤充磁固定加工物件後可進行多樣加工程序（如：銑削，鑽孔與加工中心之多樣加工程序），大幅度提升工作效率，降低加工物件之固定拆卸次數與時間。

3.This product adopts a removable power supply cable connector, and the chuck can be used on the exchangeable or turning table, then after attracting a workpiece, it can proceed various machining process (For example: milling, drilling, and various machining on machining center.). It can increase working efficiency and decrease the frequency of workpiece setting and setting time.

4.加工物件之平面度不佳時可配合導磁墊塊(固定式或彈簧式)搭配使用來抵消加工物件之歪曲。  
※導磁墊塊為選購品。

4.If the workpiece lacks of flatness, the chuck block (mounting and spring type) can be used to cancel the distortion.  
※Chuck block is optional.

### 用途及適用性：

### Application:

1.適用一般加工物件之切削加工程序，如加工中心與銑削等重切削。

1.Suitable for cutting process of general workpiece, for example: machining center and heavy cutting process as milling.

2.適用小型加工物件之精修等輕切削。

2.Suitable for finishing or light cutting process of small workpiece.

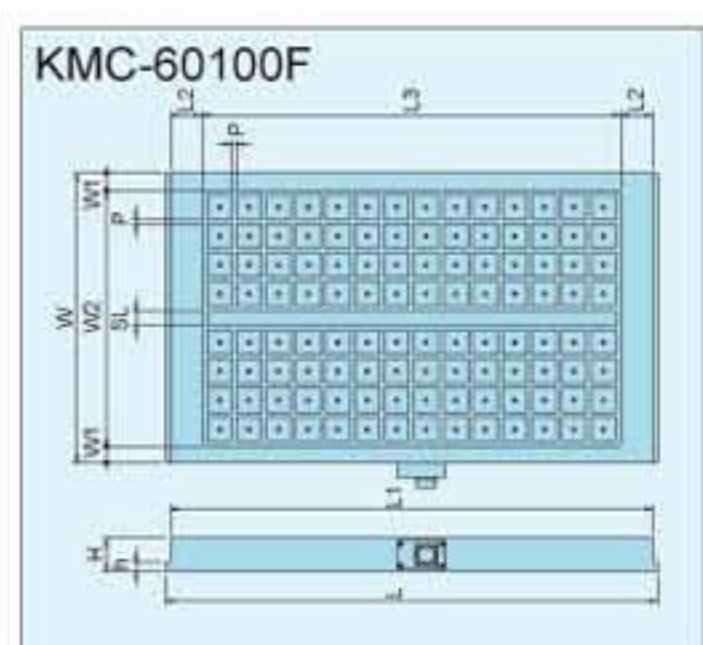
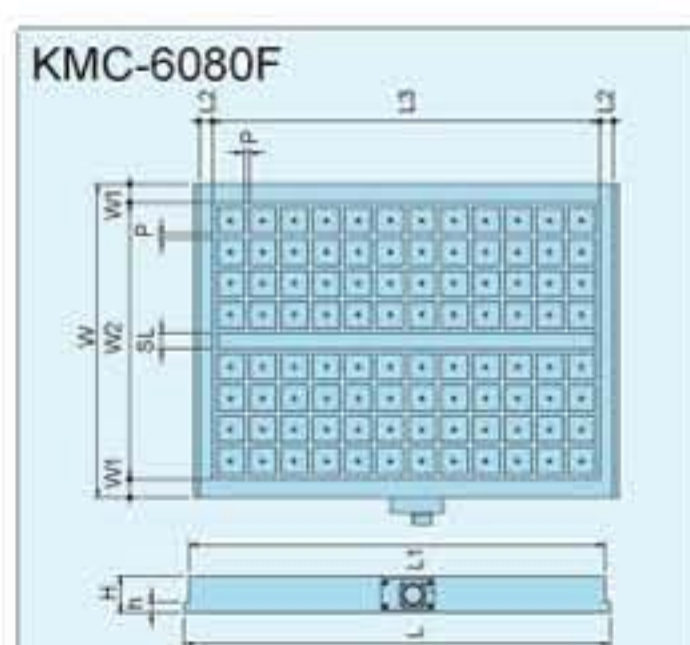
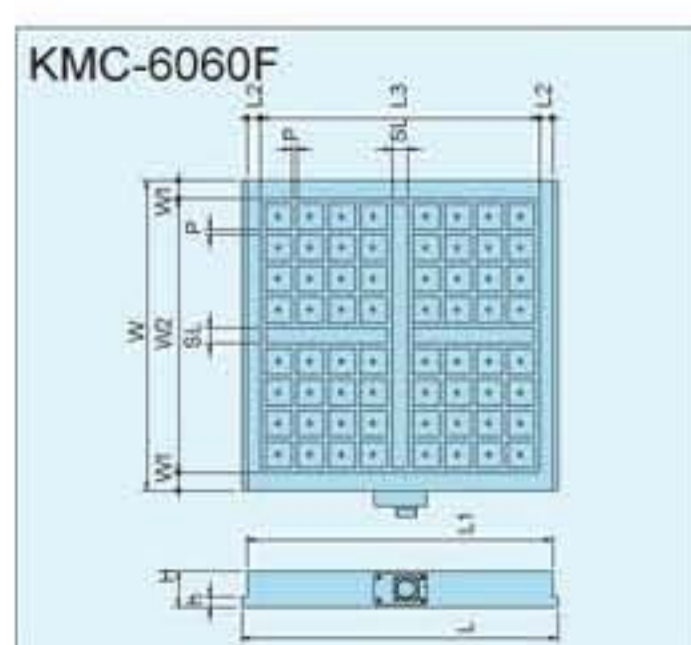
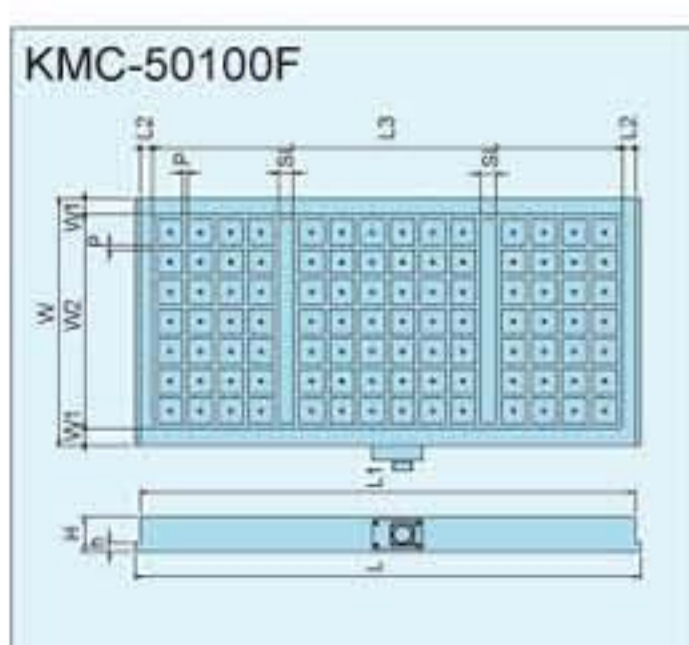
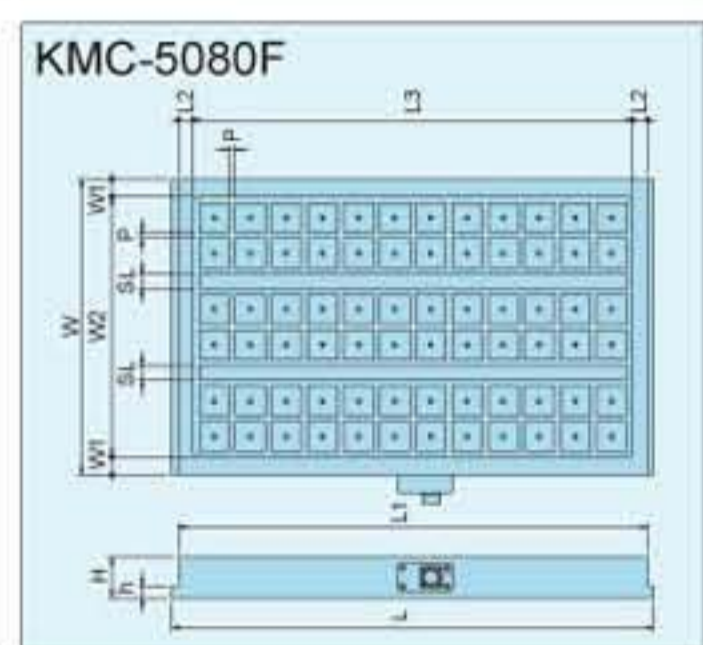
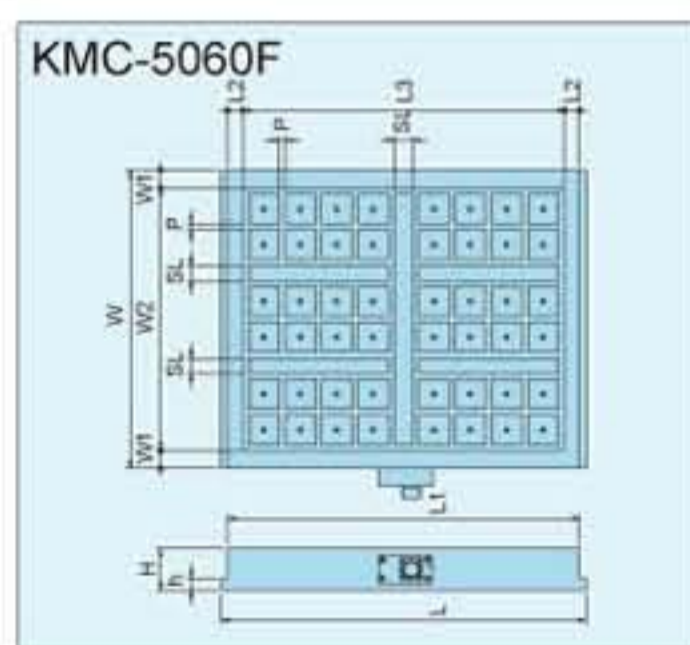
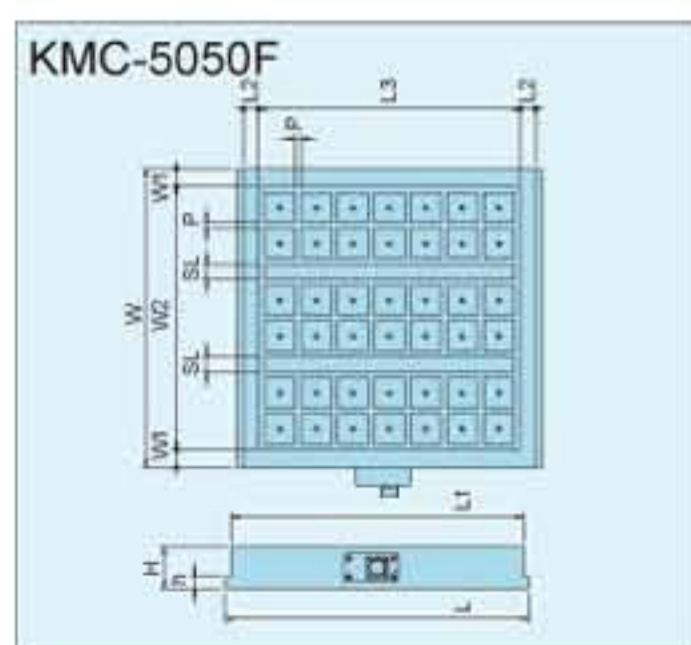
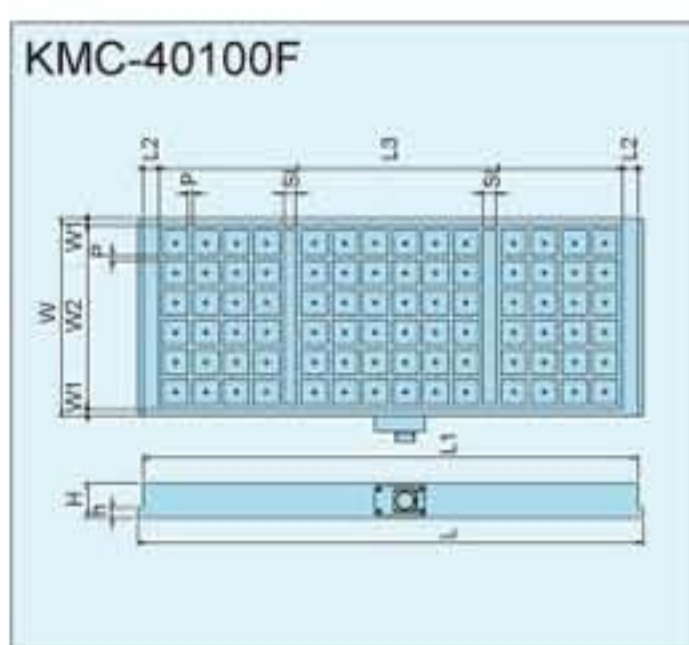
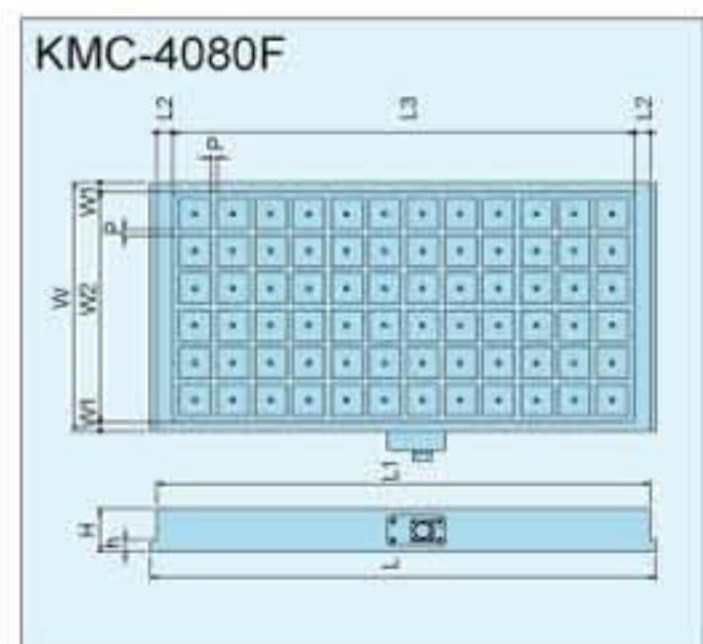
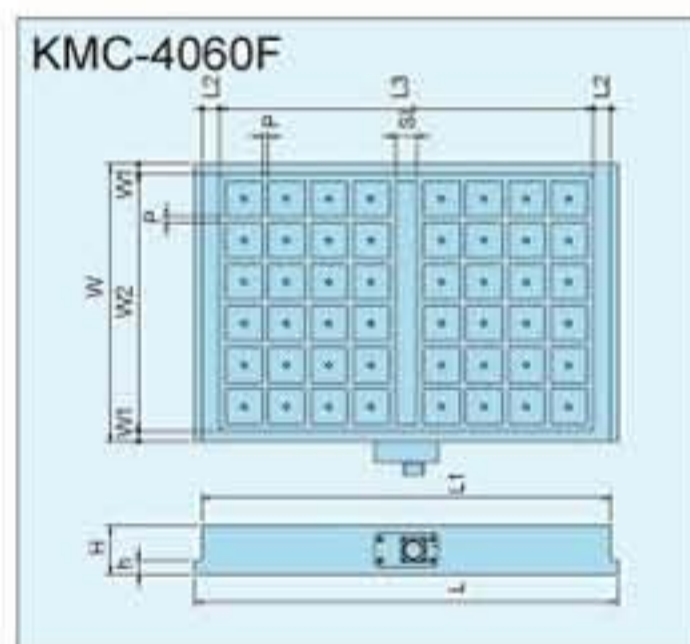
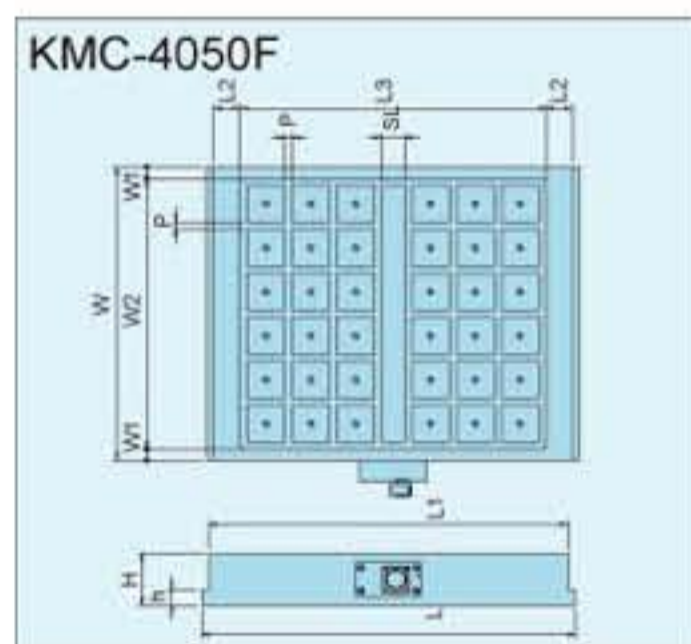
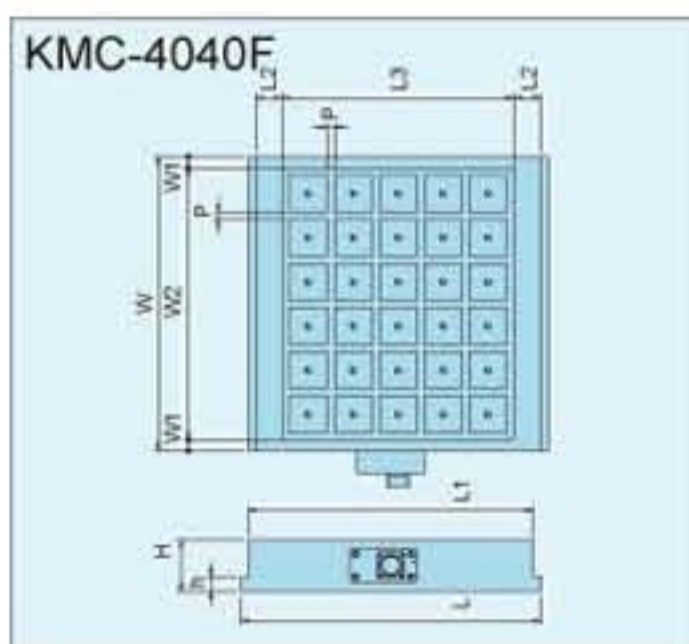
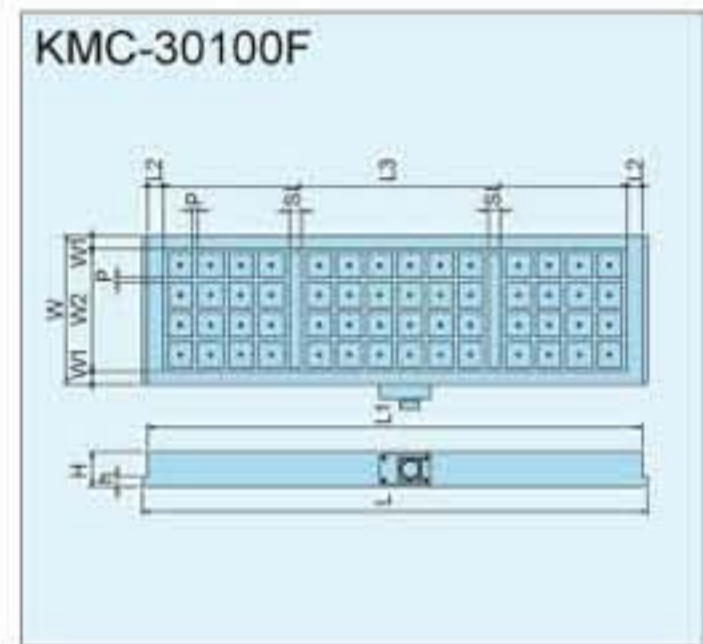
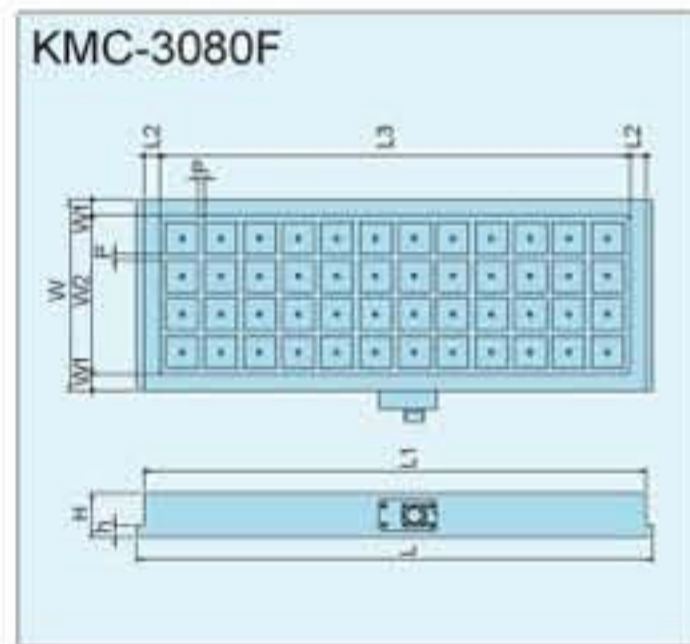
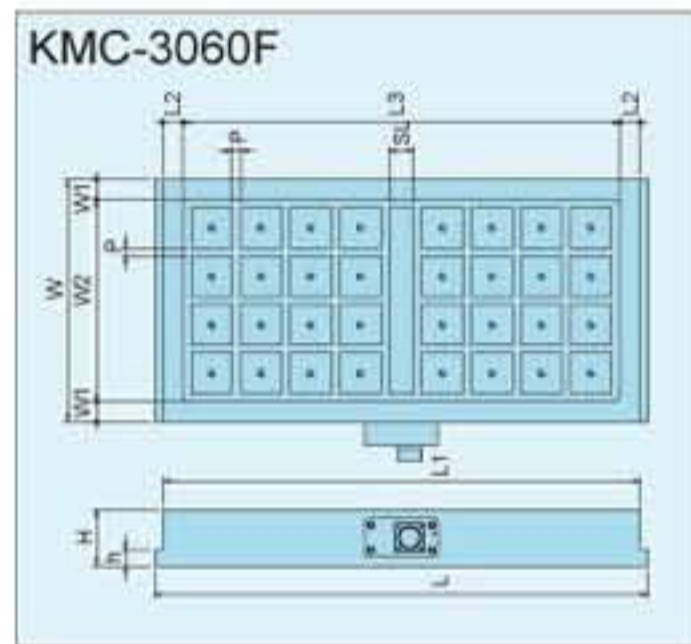
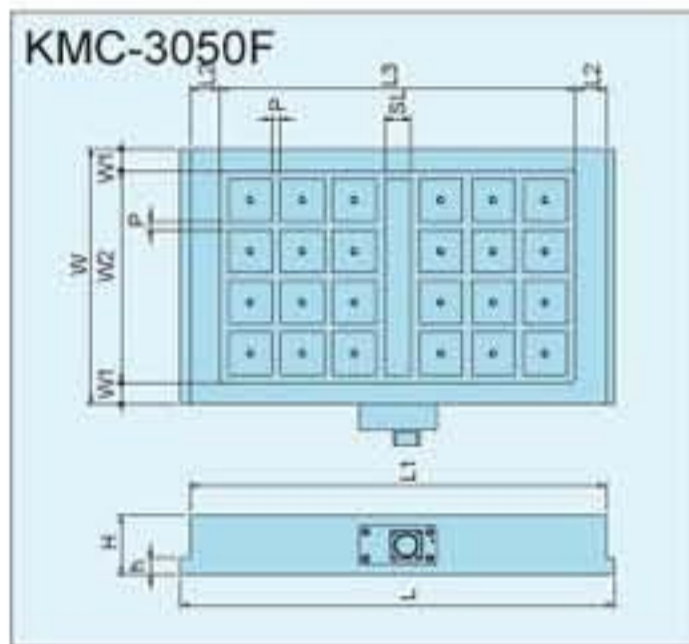
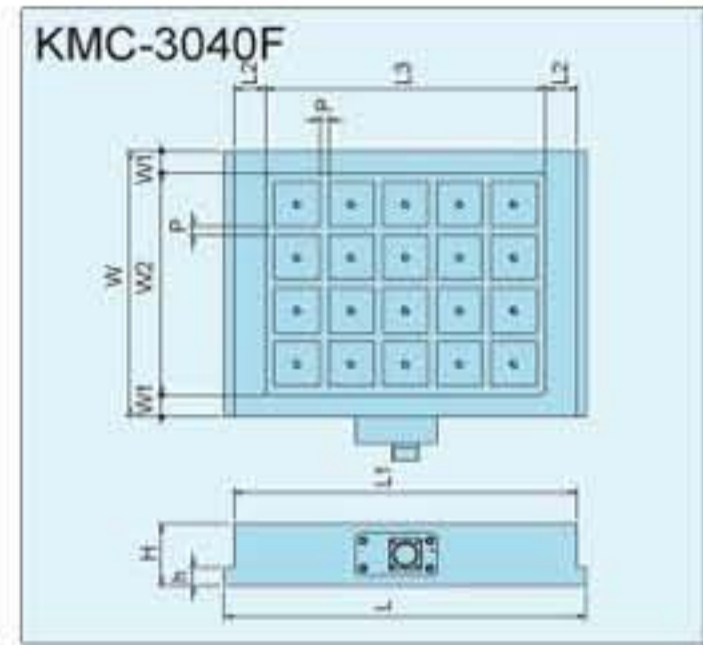
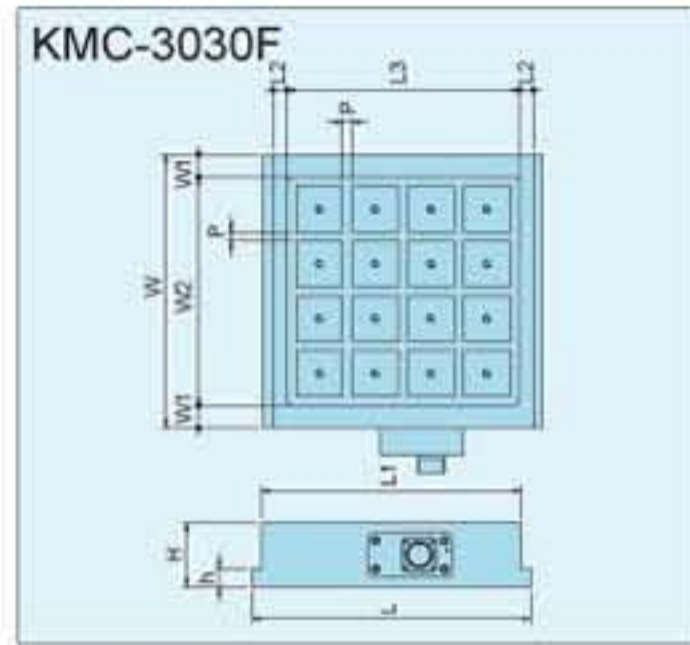
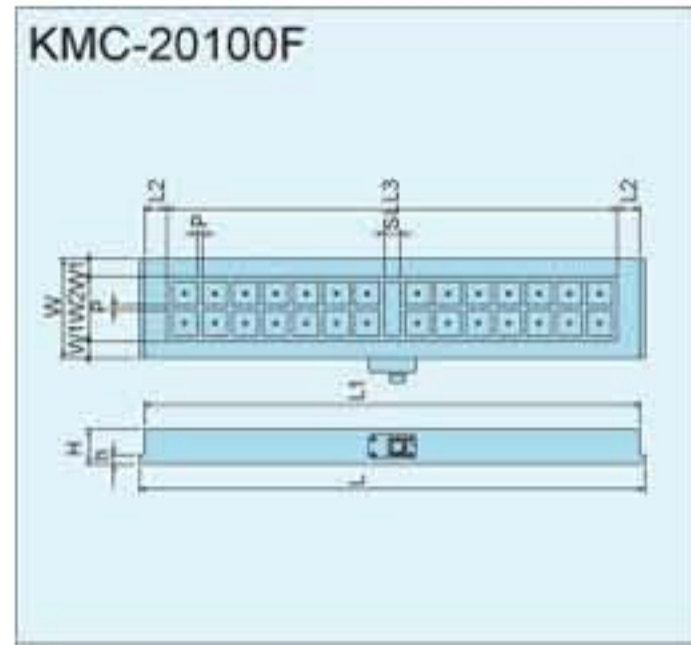
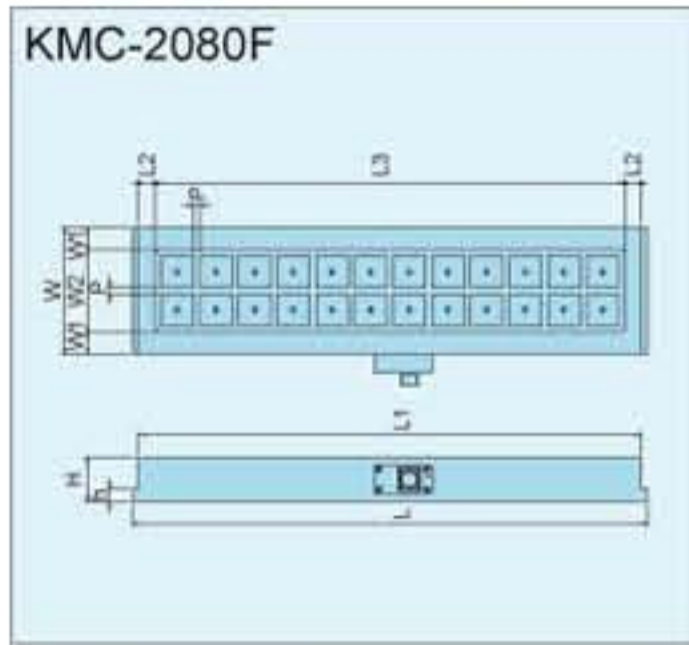
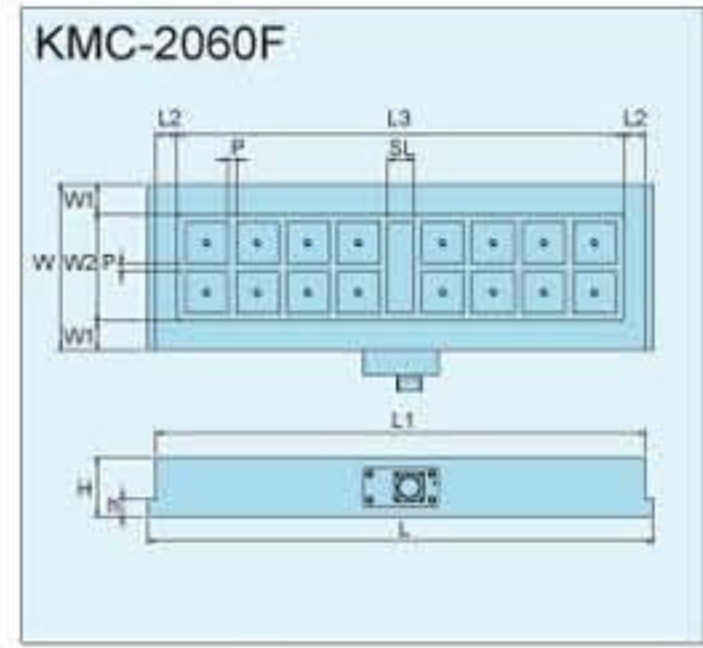
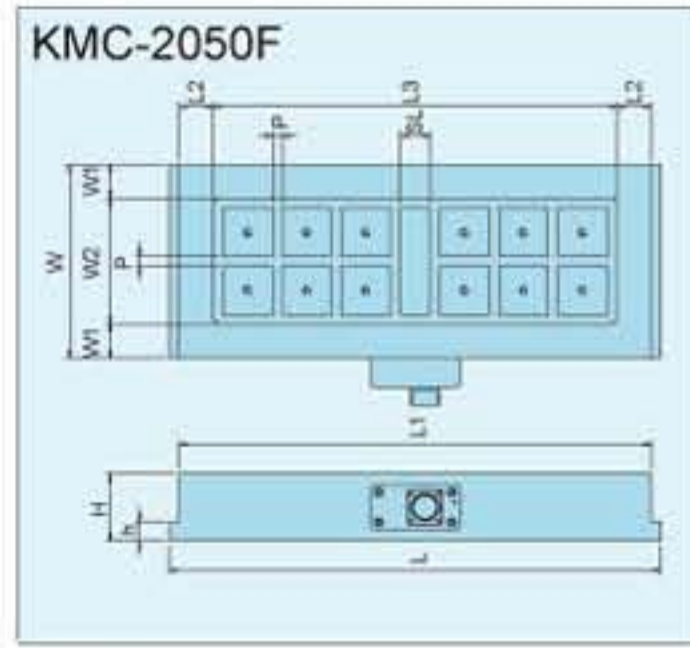
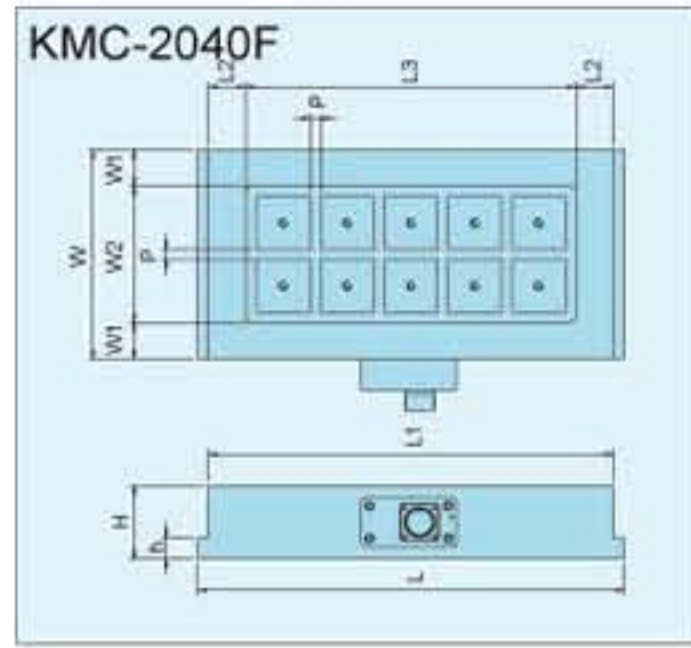
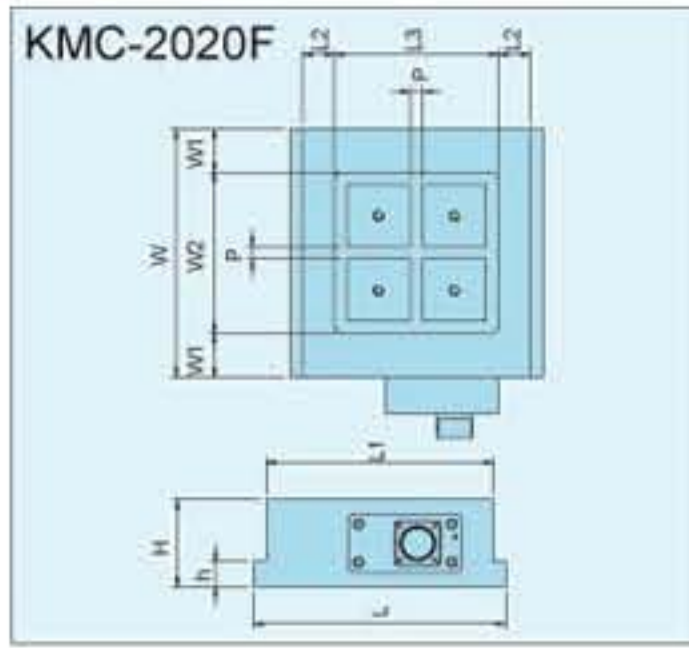
3.加工物件需厚度10mm以上。

3.Suitable for the workpiece whose thickness is more than 10mm.

4.加工物件被吸著最佳位置需涵蓋4個磁極處。

4.The best position to attract the workpiece is the place covering four magnetic poles.

# 尺寸圖 Size Chart



規格表 Specification Table

型式 Model	尺寸 Nominal Dimension	夾盤作業面 Chuckling Face						夾盤基準面 Chuck Mounting Part			高度 Height H	間隔 Gap P	磁極數 Number of Pole	整流脫磁器 輸入電壓 Chuck Master Input Voltage	重量 Weight	整流脫磁器 規格 Chuck Master Model
		W1	W2	SW	L1	L2	L3	SL	W	L						
KMC-2020F	200×200			-	180	25	130	-	200				4	AC 220/380 V	22.5Kg	KT115P-N2F
KMC-2040F	200×400			-	380		310	-	400			10	39.0Kg			
KMC-2050F	200×500	35	130		480		410	30	500			12	47.5Kg			
KMC-2060F	200×600			-	580		530	30	600			16	56.0Kg			
KMC-2080F	200×800			-	780		730	-	800			24	72.5Kg			
KMC-20100F	200×1000			-	980	45	890	30	1000			28	89.0Kg			
KMC-3030F	300×300			-	280	15	250	-	300			16	43.5Kg		KT115P-N4F	
KMC-3040F	300×400			-	380		310	-	400			20	55.0Kg			
KMC-3050F	300×500	25	250		480		410	30	500			24	68.0Kg			
KMC-3060F	300×600			-	580		530	30	600			32	82.0Kg			
KMC-3080F	300×800			-	780		730	-	800			48	105.5Kg			
KMC-30100F	300×1000			-	980	30	920	25	1000			56	130.5Kg			KT215P-N8F
KMC-4040F	400×400			-	380		310	-	400		20	70	10	72.5Kg	KT115P-N4F	
KMC-4050F	400×500		370		480		410	30	500			36	89.0Kg	KT215P-N6F		
KMC-4060F	400×600	15		-	580		530	30	600			48	105.5Kg	KT115P-N4F		
KMC-4080F	400×800		570	-	780		730	-	800			72	139.0Kg	KT215P-N6F		
KMC-40100F	400×1000			-	980	30	920	25	1000			84	172.0Kg	KT215P-N8F		
KMC-5050F	500×500				480		430	-	500			42	110.0Kg	KT115P-N4F		
KMC-5060F	500×600	30	440	25	580		530	30	600			48	130.5Kg	KT215P-N6F		
KMC-5080F	500×800				780		730	-	800			72	172.0Kg			
KMC-50100F	500×1000		430	-	980		930	30	1000			98	213.5Kg			
KMC-6060F	600×600				580		530	30	600			64	155.5Kg	KT215P-N8F		
KMC-6080F	600×800	35	530	30	780		730	-	800			96	205.5Kg			
KMC-60100F	600×1000				980	65	870	-	1000			112	255.0Kg			

鐘通工業股份有限公司保有隨技術發展而衍生修改的權利。

KANETSU KOGYO CO., LTD. reserve the right to bring up any modification connected with the technological development.



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